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View from above

Locking of

_ d₄ - m₁

 d_4

View from below

fast adjustment

d₂ (4x)

d₂ (4x)













































Rotary tables

SPECIFICATION

Rotary disc Stainless Steel AISI 303

all other parts Steel (some zinc plated) ad/ or Brass

Control knob Aluminium black anodized

INFORMATION

Rotary tables GN 900.6 is a turning unit for manual operation. To get the turning movement we use a high quality worm gear.

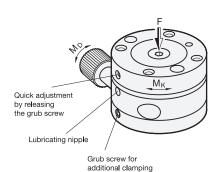
The rotary table is also fitted with a fastadjustment and for this purpose a grub screw on the side of the rotary disc has to be released. In addition the rotary disc can also be clamped via an easily accessible grub screw. In both cases internal conically shaped arresting components come into use.

- Adjustable slide units GN 900 (see page 668)
- Mounting plate GN 900.4 (for clamping to an adjustable slide unit) (see page 675)

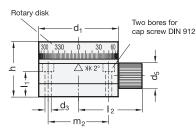
TECHNICAL INFORMATION

- ISO-Fundamental Tolerances (see page A21)

- Stainless Steel characteristics (see page A26) **FURTHER TECHNICAL INFORMATION**



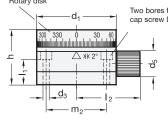
of the rotary disk

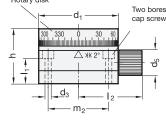


Auxiliary hole to

fixing screws (d_a)

insert the two





Rotating Concentricity circular max. entry max. load max. load F max. in range tolerance runout torque MD capacity of capacity of Newton tolerance rotary disc rotary disc unclamped clamped MK 55 0° ± 0.02 ± 0.02 1.5 Nm 5 Nm 10 Nm 50 0° ± 0.03 2.5 Nm 10 Nm 100 80 ± 0.03 5 Nm

GN 900.6

411 50010													
Description	d1 h7	d2	d3 Screw	d4 H7	d5	h	l1	l2	m1	m2	m3 ±0.02	Useable for moun- ting plates GN 900.4 Size	2,7
GN 900.6-55	55	M5-8	M 4	4 - 10	17	38	17.5	44	32	42	20	50	662
GN 900.6-80	80	M5-8	M 5	4 - 10	23	45	24	59	40	60	30	80 120	1800